

# Corrugator Line – Dry End



## Your production process

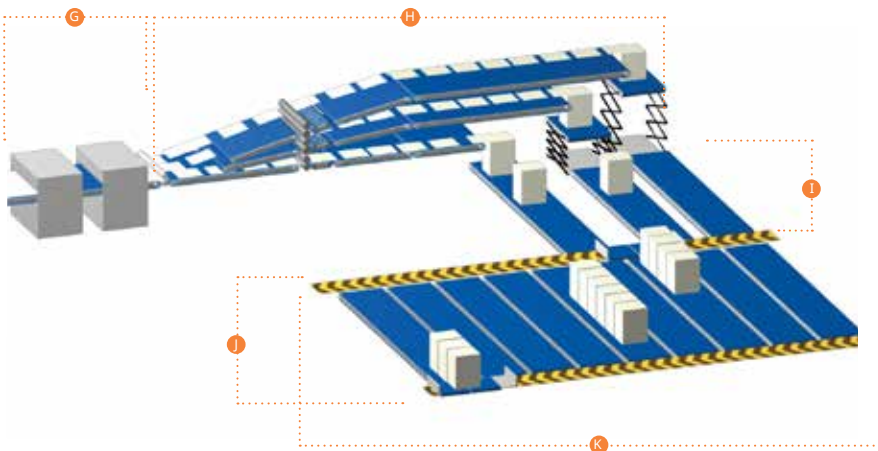
**G Rotary shear/Slitter/Scorer**  
Vacuum supported perforated belts for precise and accurate cutting, slitting, scoring. Dimensionally stable belts with high friction and wear resistant covers.

**H Delivery / Downstacker**  
Conveying blanks on delivery belts to the downstacker

**I Downstacker take-off conveyors**  
Conveyors which continually clear stacks away from the corrugator.

**J Transfer cars**  
Transfer cars move stacks sideways across the conveyor system. Bi-directional conveyor design allowing loading and unloading from either side.

**K Work store conveyor area**  
These conveyors form a buffer in the workflow between corrugator and down stream operations. All store conveyors are bi-directional to allow loading and unloading from same end by a transfer car.



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## Speed up production with excellent tracking belts



### Carboxylated Nitrile covers and ZipLink® seamless belts offer:

- ZipLink® innovative seamless belt for undamaged blanks.
- Excellent tracking belts to speed up production.
- Wear resistant coatings for extended belt life.
- Wear resistant belts for delivery from high speed cut-off.
- Perforated belts for vacuum support and positive acceleration.

**No marking of finished board**  
**Accurate positioning of corrugated blanks**  
**Perfect stacks**  
**Reduced maintenance costs**

## Personal safety, highest quality and productivity



### uni QNB modular belts – the standard in corrugator plants:

- Full surface belts, safe to walk on and best product support.
- Perfect tracking, also with stacks on one side.
- Bi-directional belts for loading and unloading on either side.
- Transport of all stack qualities without slip sheets.
- No 'elephant foot' effect when moving stacks.
- Allows storage of stacks with small footprints.

**Optimised workflow logistics**  
**Improved plant efficiency**  
**Long service life, little maintenance**  
**Increased security**

**Just some examples of typical areas of concern in your business. Contact Ammeraal Beltech and find out the best belting solution to improve the efficiency in your production process.**

Ammeraal Beltech offers solutions for the corrugated manufacturing process, the work storage area and converting. Plastic uni modular belts for paper reel handling and stack transportation systems, process belts for use on corrugator machines and special process belts for converting.



**Expert advice and quality solutions for all your belting needs.**  
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